

WORKER BEING EVALUATED:	
EVALUATOR:	
LOCATION:	DATE:

This evaluation form can be used as a demonstration or knowledge-based competency of a worker's understanding of a Spreader Beam. It can be used by either Workers or Employers to assess their knowledge.

The ASME B30.20 Standard has been used for reference when compiling this evaluation. ASME B30.20 states that the Spreader Beam Manufacturer specifications must also be referenced to provide specific information required for the Selection, Inspection, Limitations and Use.

RE	<b>IPLOYER</b> AD THE CAPITALIZED WORDS, can the Employer successfully explain and complete the owing.	YES	NO
1)	COMPLIANCE TO STANDARDS THE EMPLOYER TO VERIFY THE SPREADER BEAM		
.,	IS COMPLIANT TO A STANDARD. Compliance to a standard should be confirmed in the		
	manufacturer's specifications, generally the ASME B30.20 standard in North America.		
2)	DESIGN FACTORS DOES THE EMPLOYER KNOW THE DESIGN FACTOR		
	ASSOCIATED WITH THE SPREADER BEAM BEING USED? This is the point it will break		
	above its rated load. The minimum required design factor of spreader beams is based on		
	the service class. The manufacturer must be consulted.		
3)	MANUFACTURERS SPECIFICATIONS THE EMPLOYER MUST HAVE THE		
	MANUFACTURERS SPECIFICATIONS READILY AVAILABLE. The only way a worker can		
	be assessed is if they have been given the manufactures specification for the product being		
	evaluated on, as manufactures specifications differ. This information will provide the worker		
	its limitations, use and inspection requirements.		
4)	PERIODIC INSPECTIONS THE EMPLOYER IS RESPONSIBLE TO ENSURE THAT THE		
	SPREADER BEAM HAS HAD A PERIODIC INSPECTION. These are the inspections		
	required by the ASME B30.20 standard that the employer must ensure are completed. At a		
	minimum annually.		
5)	STORAGE THE EMPLOYER IS RESPONSIBLE TO ENSURE PROPER SPREADER		
	BEAM STORAGE WHEN NOT IN USE. Storage is important to stop or reduce possible		
	damage to the spreader beam whether it be mechanical, chemical or temperature related.		
	What is your company's storage policy?		

Evaluator to READ THE CAPITALIZED WORDS and see if the worker can successfully       COMPETENT       NEEDS COACHING         explain the following.       COMPETENT       COACHING         6)       MANUFACTURERS SPECIFICATIONS DOES THE WORKER HAVE ACCESS TO THE MANUFACTURERS SPECIFICATIONS? The worker knows that manufacturers specification are available, where they are located, and why they have to be used.       Image: Coaching Coa	SP	READER BEAM KNOWLEDGE		
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identifying hazards, and methods for accident prevention. The worker must refer to				
		identifying hazards, and methods for accident prevention. The worker must refer to		
instruction manuals for additional information.		instruction manuals for additional information.		

18) TEMPERATURES ASK THE WORKER WHAT IS THE TEMPERATURE RANGE OF	
THE SPREADER BEAM FROM THE MANUFACTURER? AND HOW CAN THE	
WORKER VERIFY THIS. The worker knows temperatures exceeding normal ambient	
temperatures can affect the spreader beam. The worker must confirm with the	
manufacturer as they may differ.	

SPREADER BEAM APPLICATION		NEEDS
Evaluator to READ THE CAPITALIZED WORDS and see if the worker can successfully	COMPETENT	COACHING
explain the following.		
19) REMOVAL CRITERIA HAVE THE WORKER TELL YOU REASONS TO REMOVE		
THE SPREADER BEAM FROM SERVICE. 1. Structural members if deformed,		
cracked or worn, 2. Loose or missing, guards, fasteners, covers, stops or nameplates,		
3. Operating mechanisms for mis-adjustments interfering with operation, 4. Missing		
or illegible operating control markings, 5. Loose bolts or fasteners, 6. Cracked or worn		
gears, pulleys, sheaves, sprockets, bearings, drive chains, and belts, 7. Excessive		
wear of friction pads, linkages, and other mechanical parts, 8. Excessive wear at hoist		
hooking points and load support clevises or pins, 9. Missing or illegible product safety		
labels required, <i>Manufacturer may give specific criteria and must be referenced.</i>		
20) LOAD DISTRIBUTION - FIXED SPREADER BEAM IF A LOAD IS ATTACHED TO		
A SPREADER BEAM HAVE THE WORKER TELL YOU HOW THE LOAD MUST BE		
DISTRIBUTED? The worker knows that the spreader beam must be positioned above		
the loads center of gravity to achieve balance.		
21) LOAD DISTRIBUTION - ADJUSTABLE SPREADER BEAM IF A LOAD IS		
ATTACHED TO AN ADJUSTABLE SPREADER BEAM HAVE THE WORKER TELL		
YOU HOW THE LOAD MUST BE DISTRIBUTED? The worker knows that if the		
spreader beam has adjustable or multiple suspension points that the rated load of the		
spreader beam will change depending on which suspension points are used.		
Manufacturers will give specific criteria and must be referenced.		
22) <u>LOAD SECURITY</u> IF THE SPREADER BEAM IS BEING USED TO LIFT A LOAD		
HAVE THE WORKER TELL YOU WHAT COULD AFFECT LOAD SECURITY. The		
worker knows that load size, balance, surface cleanliness, flatness, bending and		
thickness can affect the spreader beams load securement capabilities, and that		
multiple plates must not be lifted simultaneously. Manufacturer may give specific		
criteria and must be referenced.		
23) <u>SIDE LOADING</u> IF THE SPREADER BEAM IS BEING USED TO SIDE PULL OR		
SLIDE A LOAD HAVE THE WORKER TELL YOU HOW THIS AFFECTS THE		
SPREADER BEAM. The worker knows that not all spreader beams can be side		
loaded, and those that can have a rated load reduction when side loading.		
Manufacturers may give specific criteria and must be referenced.		
24) STORAGE HAVE THE WORKER TELL YOU WHERE THE SPREADER BEAM IS		
KEPT WHEN NOT IN USE. The worker must land any attached load and store the		
spreader beam before leaving the device. Storage is important to stop or reduce		
possible damage to the spreader beam whether it be mechanical, corrosive or		
temperature related. Manufacturer may give specific criteria and must be referenced.		

## COMMENTS:

SIGNATURE OF WORKER BEING EVALUATED:

X\_\_\_\_\_

SIGNATURE OF EVALUATOR:

X\_\_\_\_\_